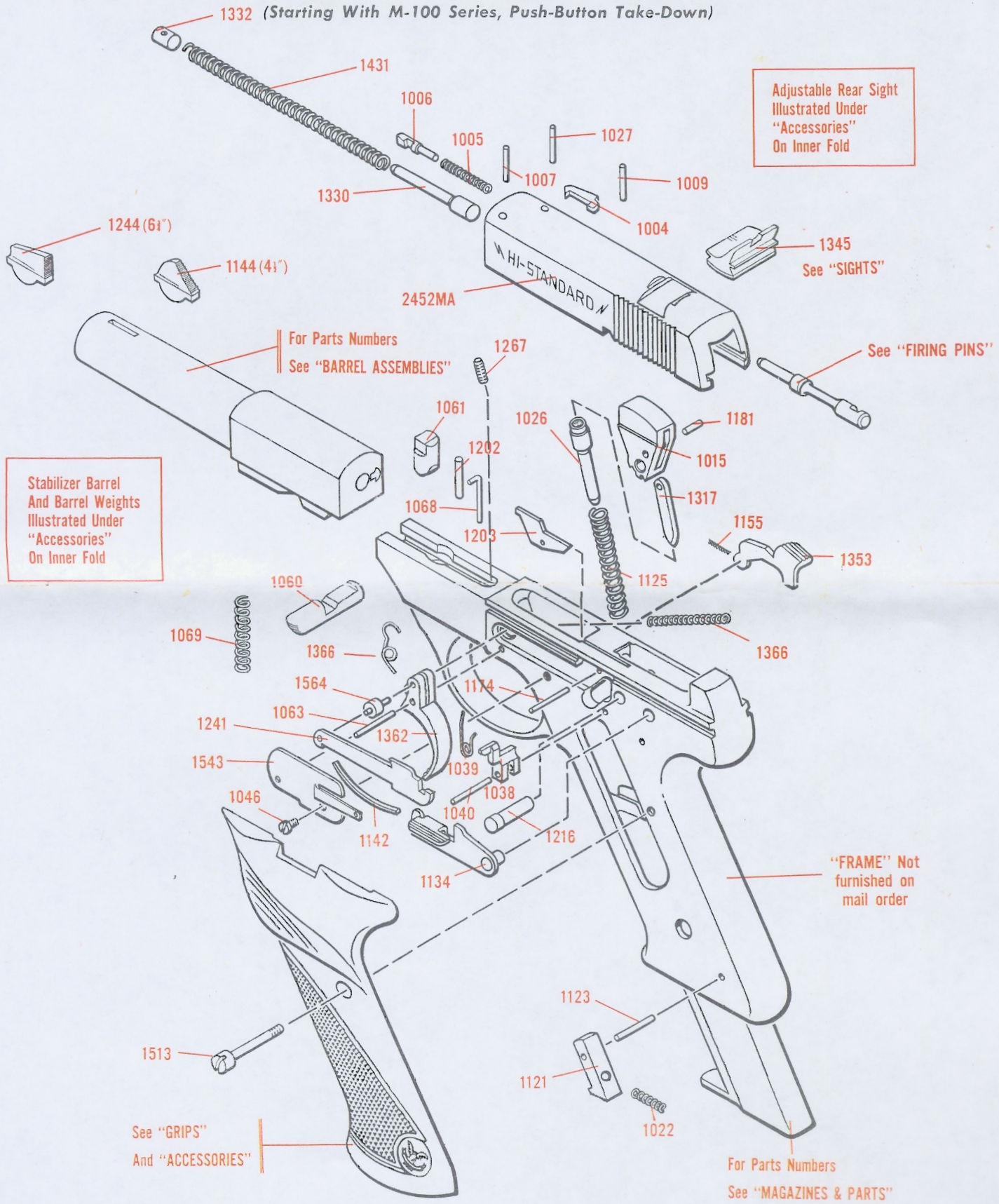
HI-STANDARD PISTOLS

PARTS PRICE LIST — .22 CALIBER MODELS

"Sport-King" "Flite-King" "Field-King" "Supermatic" "Olympic"



THE HIGH STANDARD MANUFACTURING CORPORATION, HAMDEN, CONN.

HI-STANDARD

.22 CAL. SEMI-AUTOMATIC PISTOLS

PARTS LIST AND PRICES

(Prices Subject to Change Without Notice)

(PUSH-BUTTON TAKE-DOWN MODELS)

SK — Sport-King FLK — Flite-King FK — Field-King S — Supermatic O — Olympic

Starting With Pistol Serial #443611

★ ★ ★

Part Number	Part Name	Model	Price Each
1087	Sight, Rear Spring	FK-S-O	.25
1084	Sight, Rear Windage Screw	FK-S-O	.50

SLIDES

Slides are not considered interchangeable and should be fitted by a reliable gunsmith or at the factory. Olympic slides are for .22 Short cartridges only and cannot be used on .22 Long Rifle models.

2052	Slide Only (Includes Fixed Rear Sight #1245 & Wear Plug #1096)	SK	10.00
2052	Slide Assembly (Complete)	SK	16.00
2452	Slide Only (Includes Fixed Rear Sight #1345)	FLK	10.00
2452-M	Slide Assembly (Complete)	FLK	16.00
2152	Slide Only (Includes Wear Plug #1096 only)	FK	10.00
2152-M	Slide Assembly (Complete, but without Rear Sight)	FK	15.00
2252	Slide Only (Includes Wear Plug #1096 only)	S	10.00
2252-M	Slide Assembly (Complete, but without Rear Sight)	S	15.00
2352	Slide Only (Includes Wear Plug #1096 only)	O	10.00
2352-M	Slide Assembly (Complete, but without Rear Sight)	O	15.00

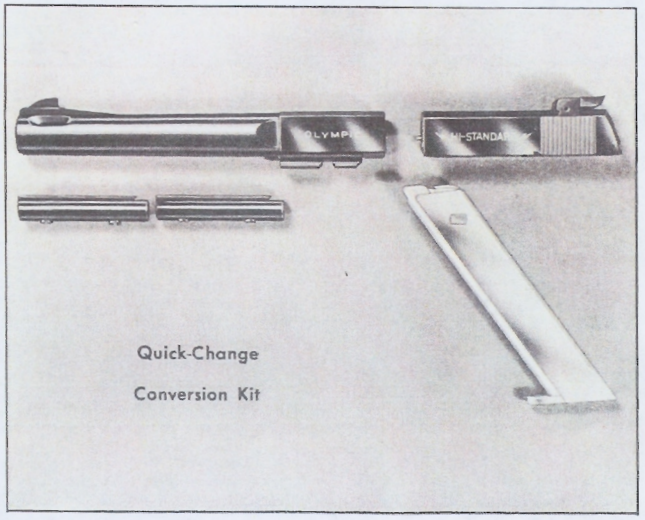
PARTS

Part Number	Part Name	Model	Price Each
1060	Barrel Plunger Cam	SK-FLK-FK-S-O	.90
1061	Barrel Lock	SK-FLK-FK-S-O	.30
1202	Barrel Lock Pin	SK-FLK-FK-S-O	.25
1068	Barrel Lock Retaining Pin	SK-FLK-FK-S-O	.25
1331	Driving Spring	SK-FK-S	.25
1431	Driving Spring	FLK-O	.25
1332	Driving Spring Plug	SK-FLK-FK-S-O	.25
1007	Driving Spring Plug Pin	SK-FLK-FK-S-O	.25
1330	Driving Spring Plunger	SK-FLK-FK-S-O	.60
1203	Ejector	SK-FLK-FK-S-O	.25
1174	Ejector Pin	SK-FLK-FK-S-O	.25
1004	Extractor	SK-FLK-FK-S-O	.60
1006	Extractor Plunger	SK-FLK-FK-S-O	.25
1027	Extractor Plunger Retaining Pin	SK-FLK-FK-S-O	.25
1005	Extractor Spring	SK-FLK-FK-S-O	.25
1092-M	Filler Plate (Short) including 2 screws	S-O	1.50
1097-M	Filler Plate (Long) including 2 screws	S-O	1.65
1093	Filler Plate Screw (2 required)	S-O	.25
1408	Firing Pin Nylon Sleeve Type (Beginning with #446445) (See "Note" below)	FK-S-O	.90
1108	Firing Pin (See "Note" below)	SK-FLK-FK-S-O	.60
1009	Firing Pin Retaining Pin	SK-FLK-FK-S-O	.25
1075	Firing Pin Sleeve, Front	FK-S-O	.25
1077	Firing Pin Sleeve, Rear	FK-S-O	.25
1078	Firing Pin Sleeve, Center	FK-S-O	.25
1015	Hammer	SK-FLK-FK-S-O	1.65
1216	Hammer Pin	SK-FLK-FK-S-O	.25
1026	Hammer Plunger	SK-FLK-FK-S-O	.25
1025	Hammer Spring	SK-FK-S	.25
1125	Hammer Spring	FLK-O	.25
1317	Hammer Strut	SK-FLK-FK-S-O	.25
1181	Hammer Strut Pin	SK-FLK-FK-S-O	.25
1134	Safety Lever	SK-FLK-FK-S-O	1.65
1038	Sear	SK-FLK-FK-S-O	1.65
1241	Sear Bar	SK-FLK-FK-S-O	.50
1142	Sear Bar Spring	SK-FLK-FK-S-O	.25
1040	Sear Pin	SK-FLK-FK-S-O	.25
1039	Sear Spring	FK-S-O	.25
1139	Sear Spring	SK-FLK	.25
1543	Side Plate	SK-FLK-FK-S-O	.25
1046	Side Plate Screw	SK-FLK-FK-S-O	.25
1353	Side Lock Lever	SK-FK-S	.90
1453	Slide Lock Lever	FLK-O	.90
1155	Slide Lock Spring	SK-FLK-FK-S-O	.25
1362	Trigger	SK-FLK-FK-S-O	1.65
1063	Trigger Pin	SK-FLK-FK-S-O	.25
1564	Trigger Pull Pin	SK-FLK-FK-S-O	.35
1366	Trigger Spring	SK-FLK-FK-S-O	.25
1267	Trigger Stop Screw	FK-S-O	.35
1069	Takedown Plunger Spring	SK-FLK-FK-S-O	.25
1096	Wear Plug	SK-FK-S-O	.25

Note: Firing Pin should not extend beyond cartridge headspace. See your gunsmith or return gun to factory.

A

B



Quick-Change

Conversion Kit

ACCESSORIES

Accessories can give you greater shooting enjoyment and performance and add beauty and value to your Hi-Standard pistol.

American Walnut checkered grips — with thumb rest for right hand, left hand, or plain — may be ordered for all models at $4.96 pair. The plastic grips on the Supermatic above show the thumb rest for right hand. American Walnut left-hand thumb-rest grips are shown in inset "A"; plain American Walnut grips in inset "B". Please specify parts numbers when ordering (see Price List under "Grips").

The 1147-M Adjustable Rear Sight on the gun above is available as an accessory for Sport-King (see Price List under "Sights, Rear"). It is standard on Olympic, Supermatic and Field-King, but not available for Flite-King.

The stabilizer barrel feature for reduced "muzzle-jump" in target shooting, illustrated above, is standard on Field-King, Supermatic and Olympic when ordered with 6¾-inch barrel. This feature may be installed on older models of Supermatic and Olympic with 6¾-inch barrels (see "Special Note" under "Barrel Assemblies"). Stabilizer target barrels, as on Field-King and Supermatic, can also be installed on Sport-King.

Quick-Change Conversion Kit lets you shoot both long rifles and shorts in your Supermatic, Olympic or Field-King. Balance, feel, grip, trigger pull, sighting all remain unchanged. Doubles your shooting enjoyment. No new serial number to be registered. Factory-fitted barrel, slide, barrel weights, magazine all included at about $42, depending upon model. See your dealer or write for Folder "CK."

VICE. WE MAINTAIN A SERVICE DEPARTMENT WHICH WILL PROMPTLY GIVE YOU ADVICE AND SERVICE.

INSTRUCTIONS FOR OPERATION AND CARE OF YOUR HI-STANDARD PISTOL

DISASSEMBLY: PUSH-BUTTON MODELS

NEVER ATTEMPT TO DISASSEMBLE BEFORE UNLOADING

1. Remove magazine by pressing catch and sliding magazine down and out of handle.
2. Pull back slide and examine gun to be sure that no cartridge remains in the chamber.
3. Move safety upward to ON position. This locks hammer so that it cannot be released by the trigger. It also locks slide onto frame so that slide cannot accidentally slip from frame when barrel is being removed.
4. Grasp pistol as shown in Figure #1 and with the fingers braced against the slide, press the barrel plunger cam firmly with the thumb. While cam is pressed inward, slide the barrel off the front of frame with the other hand.

The barrel plunger cam operates as a cam lock which is self tightening and is designed to take up any looseness between the barrel and the frame. If it is difficult to unlock with thumb pressure alone, proceed as follows:

a. Release safety by pressing downward.
b Grasp pistol as illustrated in Figure #2 and press thumb against barrel plunger cam at the same time. Pull slide backward and allow to snap forward against barrel. This shock causes barrel plunger cam to unlock momentarily. If barrel is very tightly secured in the frame and removal is difficult, snap slide several times against the barrel breech while barrel plunger cam is depressed. This will drive barrel forward until it can be easily removed.

When removing right-hand grip, be careful not to lose Slide Lock Spring (see part number 1155 on front- page illustration).

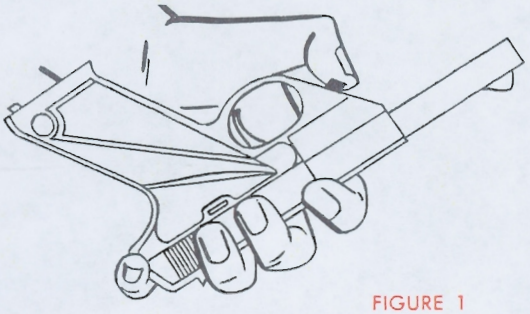


FIGURE 1

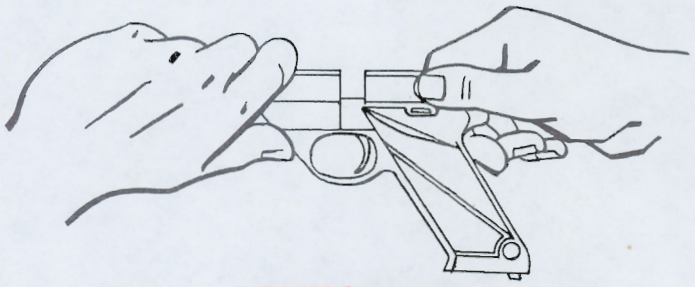


FIGURE 2

ASSEMBLY AND LOADING:

1. Replace slide by lining up with the grooves on the frame.
2. Hold as in Figure #1 and while depressing barrel plunger cam, slide barrel into position.
3. Push barrel backwards until barrel plunger cam locks it into position.
4. Push safety upward into ON position.
5. Load magazine by grasping it as shown in Figure #3, and gradually depress the magazine button as each cartridge is inserted — RIM END FIRST — through the front.

HI-STANDARD PISTOLS ARE FACTORY TESTED WITH ALL STANDARD BRANDS OF AMMUNITION.

6. Replace magazine into handle of pistol and secure in place with magazine catch. (Fully loaded Olympic and Flite-King magazines will not lock into place unless slide is open.)
7. Release safety.
8. Grasp pistol in one hand and with the other pull the slide as far back as it will go. See Figure #4. Release slide and it will strip a cartridge from magazine and feed it into barrel chamber. Gun is now ready to fire by pulling trigger. THIS IS A SEMI-AUTOMATIC PISTOL AND TEN SUCCESSIVE SHOTS MAY BE FIRED BY SIMPLY PULLING THE TRIGGER FOR EACH SHOT.
9. Make gun safe. ALWAYS CARRY PISTOL WITH SAFETY ON — UNTIL READY TO USE. The safety is located at an accessible thumb-tip position so that it may be easily released when pistol is pointed at target. When loading into frame of pistol, be sure slide is locked in open position.

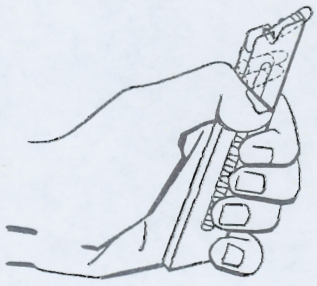
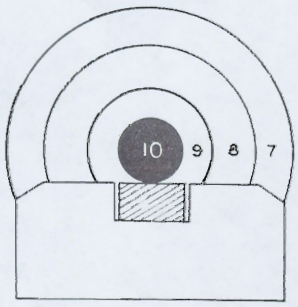


FIGURE 3



CORRECT SIGHT PICTURE

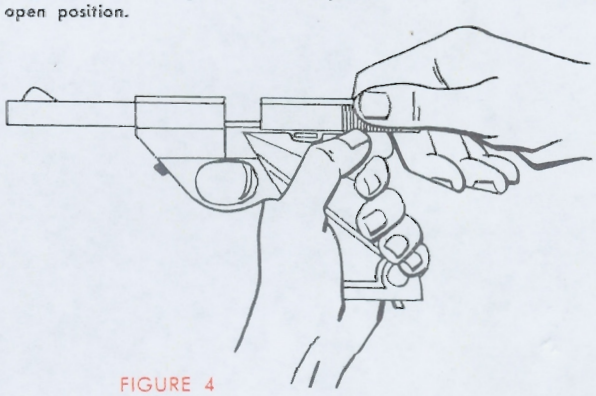


FIGURE 4

SIGHT ADJUSTMENT:

Sport-King and Flite-King pistols are sighted in at approximately a 50-foot range. If lateral adjustment is desired because of individual preferences in sighting or holding, tap the rear sight gently, using a brass or plastic hammer. Move the rear sight in the direction you want the point of impact to move.

Field-King, Supermatic, and Olympic Pistols are equipped with adjustable rear sights which permit a fine sight adjustment for target shooting at any range.

To elevate the point of impact (gun shooting low) turn the elevation adjustment screw in a clockwise direction. This screw is located on the top of the rear sight leaf. To remove point of impact to the left (gun shooting to right) turn windage adjustment screw in a clockwise direction. This screw is located on right side of rear sight base.

ALWAYS TURN ADJUSTMENT SCREWS ONE-QUARTER TURN AT A TIME, OR A MULTIPLE THEREOF, TO ALLOW THE MICROMETER "CLICK" ADJUSTMENT TO ENGAGE.

USE A SCREWDRIVER OF THE CORRECT SIZE TO AVOID DAMAGE WHEN MAKING SIGHT ADJUSTMENTS AND IN DISASSEMBLY OR ASSEMBLY OF THE PISTOL.

DRY FIRING:

In dummy firing the pistol in practice, it is best to first insert a dummy shell or fired case into the chamber. This will prevent damage to the firing pin and the barrel.

These guns will fire regular or hi-velocity .22 caliber ammo.

FOR TOP PERFORMANCE CLEAN STABILIZER AFTER EVERY 300 ROUNDS

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